

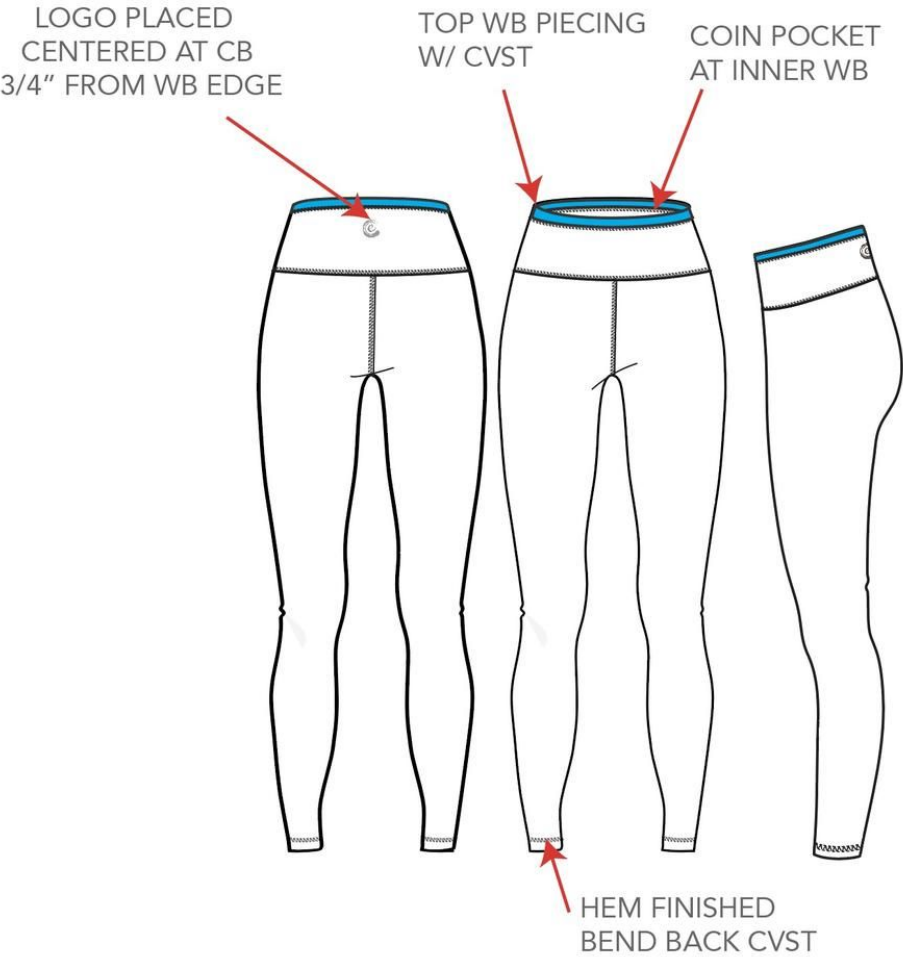


ENDURANCE HIGH WAIST LEGGING 7/8

Name	ENDURANCE HIGH WAIST LEGGING 7/8
Style No.	O60522C6
Description	IRISH CREAM ALL OVER PRINT
Brand	O
Division	10
Category	BOTTOMS
Season	3
Year	22
Size Scale	<div>S</div> -Sample size
	<div>XS</div> <div>S</div> <div>M</div> <div>L</div> <div>XL</div> <div>XXL</div>
DEVELOPMENT STATUS	1st Proto
DELIVERY	6
1ST PTRN #	STYLE REFER: O68722-3
CATEGORY	PANTS
SAMPLE SIZE	S
CUT QTY	1
DUE DATE	01-27-2022
COUNTRY OF ORIGIN	CHINA
Created by/Author	01-07-2022
	undefined
	emoore@johnnywas.com





Screen Shot 2022-01-07 at 12.14.01 PM



Screen Shot 2022-01-05 at 12.16.08 PM

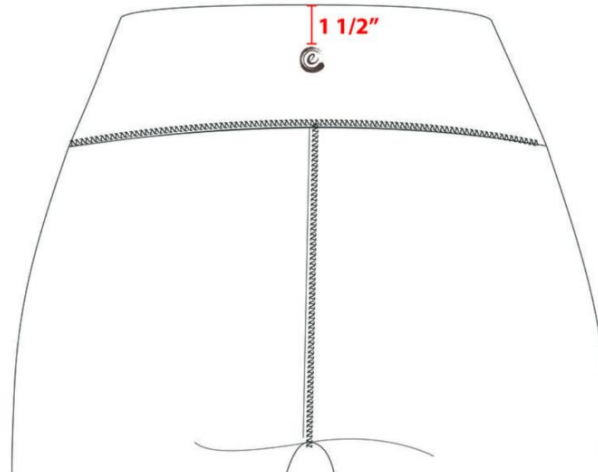


-  "e" Celestial Blue = 14-4210 TCX
-  grey - Griffin = 17-5102 TCX
- "Made In China" Avenir Next medium 8pt, 25 pt kern
- "XS" Avenir Next bold 9.2pt, 25 pt kern

Calme_Final 2 ScreenPrint_made_in_CHINA

Logo Placement

Place logo centered at back
1 1/2" down from back top edge.



Not for color.
Not to scale.

leggings_screen print guide

LEGGINGS
Calme Hang Tag



Legging Label Manual-04

LEGGINGS
Calme Screen Print Label

- DISCLAIMER -
LABELING IS FOR
REFERENCE ONLY,
PLEASE PUT APPROPRAITE
COUNTRY OF ORIGIN
AND CARE & CONTENT
INFORMATION

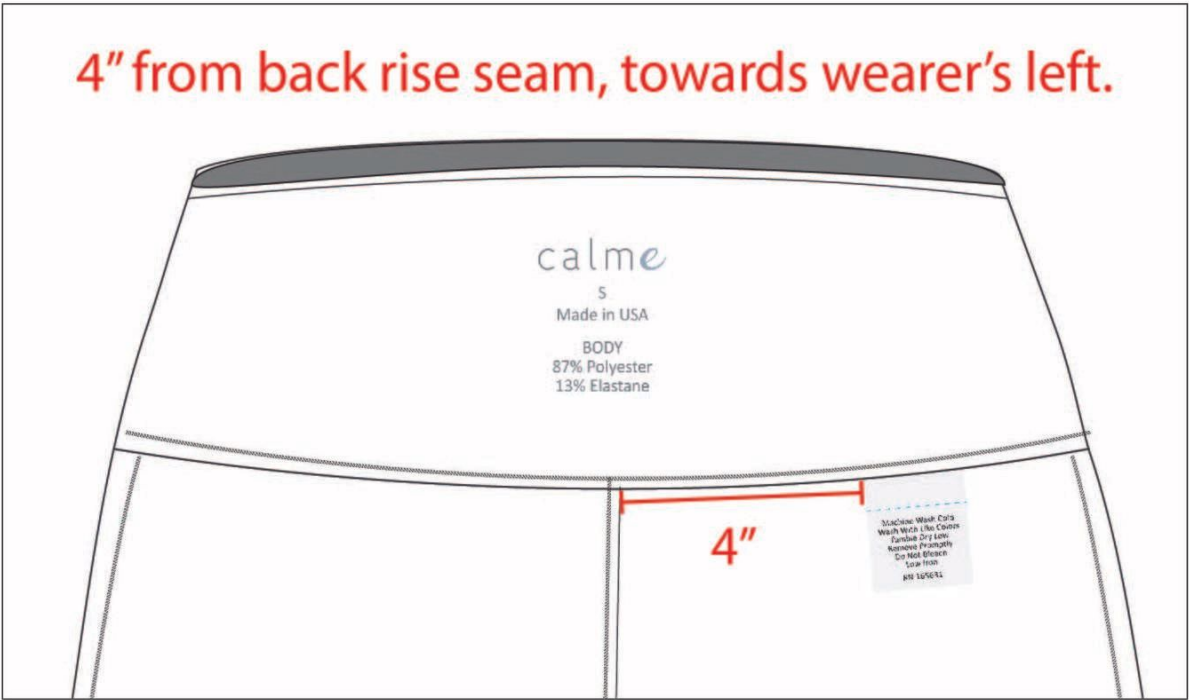


Legging Label Manual-02

LEGGINGS
Calme TPU Care Label

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AND CARE & CONTENT
INFORMATION

4" from back rise seam, towards wearer's left.



- INSIDE OUT -

Legging Label Manual-03

Sample Size: S

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	S
WAIST WIDTH - RELAXED	rXOyvX	AT TOP EDGE	true	Full	1/4 in	11 3/4 in
WAIST WIDTH - RELAXED	6pms40	AT SEAM	true	Half	1/4 in	12 1/2 in
WAIST WIDTH - EXTENDED	JYP46L	AT SEAM	true	Half	1/4 in	18 in
WAISTBAND HEIGHT	9Bb54x	SEAM TO EDGE	true	Full	1/8 in	3 1/2 in
FRONT RISE	tN2upo	TOP OF WB TO CROTCH POINT	true	Full	1/4 in	11 1/4 in
BACK RISE	eUjU7W	TOP OF WB TO CROTCH POINT - INCL GUSSET	true	Full	1/4 in	13 3/4 in
LOW HIP WIDTH	IdBcJp	3PT - 3" UP FROM CROTCH PT	true	Half	1/4 in	14 3/4 in
THIGH WIDTH	7W15F9	1" FROM CROTCH SEAM	true	Half	1/8 in	9 1/4 in
KNEE WIDTH	LTFIsk	13" FROM CROTCH POINT	true	Half	1/8 in	5 1/2 in
CALF WIDTH	28BwJC	18" FROM CROTCH WIDTH	true	Half	1/8 in	5 1/4 in
LEG OPENING WIDTH	LTLiTR	ALONG BOTTOM EDGE - STRAIGHT	true	Half	1/8 in	3 3/4 in
BOTTOM HEM HEIGHT	QlJzPv	SEAM TO EDGE	true	Full	0 in	3/4 in
INSEAM	r0l5EH	CROTCH POINT TO BOTTM EDGE	true	Full	1/4 in	25 1/2 in
GUSSET LENGTH	38vQ27	FRONT RISE TO BACK RISE	true	Full	1/8 in	1 3/4 in
GUSSET WIDTH	ZYilrc	INSEAM TO INSEAM	true	Full	1/8 in	1 1/2 in
INTERIOR POCKET PLACEMENT	vpvVjT	FROM SIDE SEAM	true	Full	0 in	1 1/2 in
COIN POCKET OPENING WIDTH	QuxfgO		true	Full	1/8 in	2 in
INTERIOR POCKET BAG WIDTH	YPON2C		true	Full	1/8 in	2 1/4 in
INTERIOR POCKET BAG HEIGHT	0Wo0lr		true	Full	1/8 in	3 1/2 in



Sample Size: S

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	S
WAIST WIDTH - RELAXED	rXOyvX	AT TOP EDGE	true	Full	1/4 in	11 3/4 in
WAIST WIDTH - RELAXED	6pms40	AT SEAM	true	Half	1/4 in	12 1/2 in
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BACK RISE	eUjU7W	TOP OF WB TO CROTCH POINT - INCL GUSSET	true	Full	1/4 in	13 3/4 in
LOW HIP WIDTH	IdBcJp	3PT - 3" UP FROM CROTCH PT	true	Half	1/4 in	14 3/4 in
THIGH WIDTH	7W15F9	1" FROM CROTCH SEAM	true	Half	1/8 in	9 1/4 in
KNEE WIDTH	LTFIsk	13" FROM CROTCH POINT	true	Half	1/8 in	5 1/2 in
CALF WIDTH	28BwJC	18" FROM CROTCH WIDTH	true	Half	1/8 in	5 1/4 in
LEG OPENING WIDTH	LTLiTR	ALONG BOTTOM EDGE - STRAIGHT	true	Half	1/8 in	3 3/4 in
BOTTOM HEM HEIGHT	QlJzPv	SEAM TO EDGE	true	Full	0 in	3/4 in
INSEAM	r0l5EH	CROTCH POINT TO BOTTM EDGE	true	Full	1/4 in	25 1/2 in
GUSSET LENGTH	38vQ27	FRONT RISE TO BACK RISE	true	Full	1/8 in	1 3/4 in
GUSSET WIDTH	ZYilrc	INSEAM TO INSEAM	true	Full	1/8 in	1 1/2 in
INTERIOR POCKET PLACEMENT	vpvVjT	FROM SIDE SEAM	true	Full	0 in	1 1/2 in
COIN POCKET OPENING WIDTH	QuxfgO		true	Full	1/8 in	2 in
INTERIOR POCKET BAG WIDTH	YPON2C		true	Full	1/8 in	2 1/4 in
INTERIOR POCKET BAG HEIGHT	0Wo0lr		true	Full	1/8 in	3 1/2 in

Sample Size: S

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WAIST WIDTH - RELAXED	rXOyvX	AT TOP EDGE	true	Full	1/4 in
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WAISTBAND HEIGHT	9Bb54x	SEAM TO EDGE	true	Full	1/8 in
FRONT RISE	tN2upo	TOP OF WB TO CROTCH POINT	true	Full	1/4 in
BACK RISE	eUjU7W	TOP OF WB TO CROTCH POINT - INCL GUSSET	true	Full	1/4 in
LOW HIP WIDTH	IdBcJp	3PT - 3" UP FROM CROTCH PT	true	Half	1/4 in
THIGH WIDTH	7W15F9	1" FROM CROTCH SEAM	true	Half	1/8 in
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CALF WIDTH	28BwJC	18" FROM CROTCH WIDTH	true	Half	1/8 in
LEG OPENING WIDTH	LTLiTR	ALONG BOTTOM EDGE - STRAIGHT	true	Half	1/8 in
BOTTOM HEM HEIGHT	QlJzPv	SEAM TO EDGE	true	Full	0 in
INSEAM	r0l5EH	CROTCH POINT TO BOTTM EDGE	true	Full	1/4 in
GUSSET LENGTH	38vQ27	FRONT RISE TO BACK RISE	true	Full	1/8 in
GUSSET WIDTH	ZYilrc	INSEAM TO INSEAM	true	Full	1/8 in
INTERIOR POCKET PLACEMENT	vpvVjT	FROM SIDE SEAM	true	Full	0 in
COIN POCKET OPENING WIDTH	QuxfgO		true	Full	1/8 in
INTERIOR POCKET BAG WIDTH	YPON2C		true	Full	1/8 in
INTERIOR POCKET BAG HEIGHT	0Wo0lr		true	Full	1/8 in

THUMBNAIL	COMPONENT	QTY	NOTES	PLACEMENT	MULTI CODE: MTI
FABRICATIONS					
1	 <div>IRISH CREAM PEBBLE CAMO ON COMPRESSION ACTIVE FABRIC (AAG) CODE: DPS022J Content: 71% Polyester 29% Spandex Supplier: ACTIVE APPAREL GROUP Construction: INTERLOCK</div>		CUT ON CROSS GRAIN, RANDOM PRINT	SELF	-  MULTI Custom Code: MTI
2	 <div>SOLID ACTIVE COMPRESSION FABRIC (AAG) CODE: DPS022J Content: 71% Polyester 29% Spandex Supplier: ACTIVE APPAREL GROUP Construction: INTERLOCK</div>		CUT ON CROSS GRAIN	Contrast 1: TOP BAND ON WB EDGE	-  Bordeaux Custom Code: 17-1710 TCX
THREADS					
3	 <div>Sewing Threads (DTM POLY THREAD) CODE: C00049</div>			DTM GROUND	-
TRIMS					
4	 <div>CALME SCREEN PRINT LOGO REFLECTIVE CODE: MO2W5</div>	1	follow tech sheet for exact placement	CENTERED ON CB BAND	-  Pewter Custom Code: 18-5203 TCX SIZE: 3/4"
5	 <div>3/4" SOFT ELASTIC CODE: QMzK9</div>			AT TOP OF WAISTBAND	-  BLACK Custom Code: BLK
LABELS AND HANGTAGS					
6	 <div>TPU CARE LABEL FOR CALME (AAG) CODE: TD1704 Supplier: ACTIVE APPAREL GROUP</div>	1	Please follow the image attached.	inside CB waist, centered	-

THUMBNAIL	COMPONENT	QTY	NOTES	PLACEMENT	MULTI CODE: MTI
7	 TPU CARE LABEL FOR CALME-20mmx60mm CODE: bUZoP	1	follow tech sheet for exact placement	inside waistband seam on wearer's left	-
8	 NEW CALME HANGTAG CODE: TOP CARD- CALME-T01P, BOTTOM CARD- CALME-T02	1	follow tech sheet for exact placement	Outside WB SS Wearer's Left	-
SPECIAL INSTRUCTIONS					
Components 8					