



ENDURANCE SPORTS BRA II

Name	ENDURANCE SPORTS BRA II
Style No.	O17722C6
Description	IRISH CREAM PEBBLE CAMO ALL OVER PRINT
Brand	O
Division	10
Category	TOPS
Season	3
Year	22
Size Scale	<div><div>S</div>-Sample size<div>XS</div><div>S</div><div>M</div><div>L</div><div>XL</div><div>XXL</div></div>
DEVELOPMENT STATUS	1st Proto
DELIVERY	6
1ST PTRN #	Pattern Ref:O13722A3
CATEGORY	KNITS
SAMPLE SIZE	S
CUT QTY	1
DUE DATE	01-25-2022
COUNTRY OF ORIGIN	CHINA
Created by/Author	01-07-2022 undefined emoore@johnnywas.com

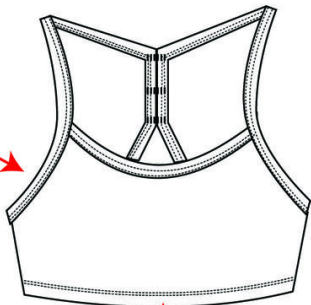


Screen Shot 2022-01-07 at 2.25.06 PM

Construction Callouts

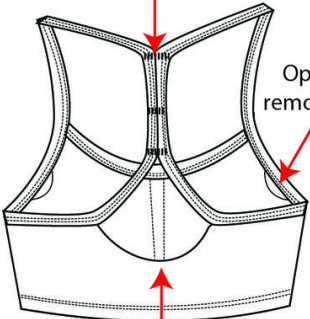
- Style should have removable cups
- Elastic at bottom opening
- Elastic at straps for stability.

1/2" self binding that extends into the strap



3/4" elastic encased in self

Bartacks to connect straps at back



Opening for removable cups

Clean finish with lining

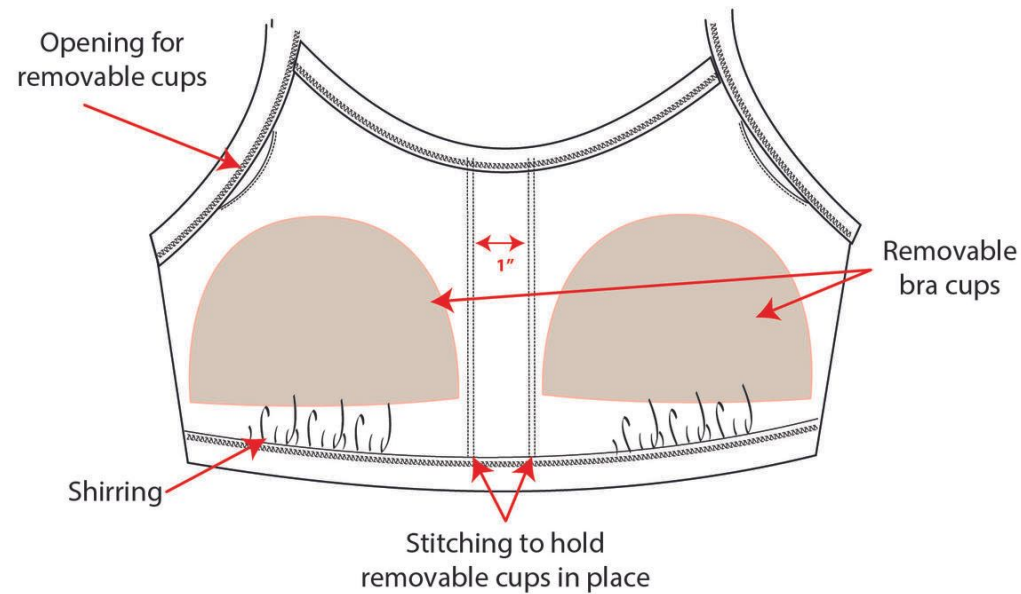
Inspiration Image



Strappy Bra-01



## Interior Bra Construction

There are two layers to create the interior bra construction bra.  
The layer closest to the self is approved power mesh.  
The layer closest to the wearer's body is approved stretch lining.



interior bra construction-02

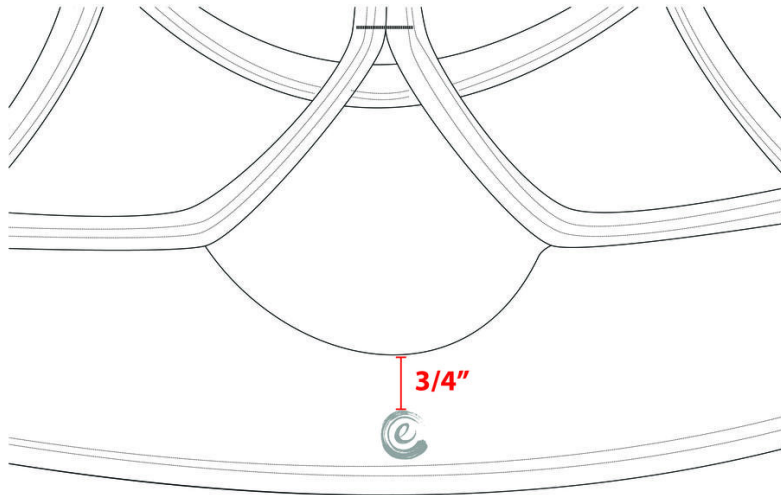


-  "e" Celestial Blue = 14-4210 TCX
-  grey - Griffin = 17-5102 TCX
- "Made In China" AvenirNext medium 8pt, 25 pt kern
- "XS" AvenirNext bold 9.2pt, 25 pt kern

Calme\_Final 2 ScreenPrint\_made\_in\_CHINA

## Logo Placement

**Place logo centered at back 3/4"  
down from back top edge**



**Not for color.  
Not to scale.**

SCREEN PRINTING CALME ACTIVE-06

## ENDURE SPORTS BRA Calme Hang Tag



Place on wearer's left side seam under the armhole,  
1/2" down from Top Edge

Screen Shot 2021-12-31 at 2.13.17 PM

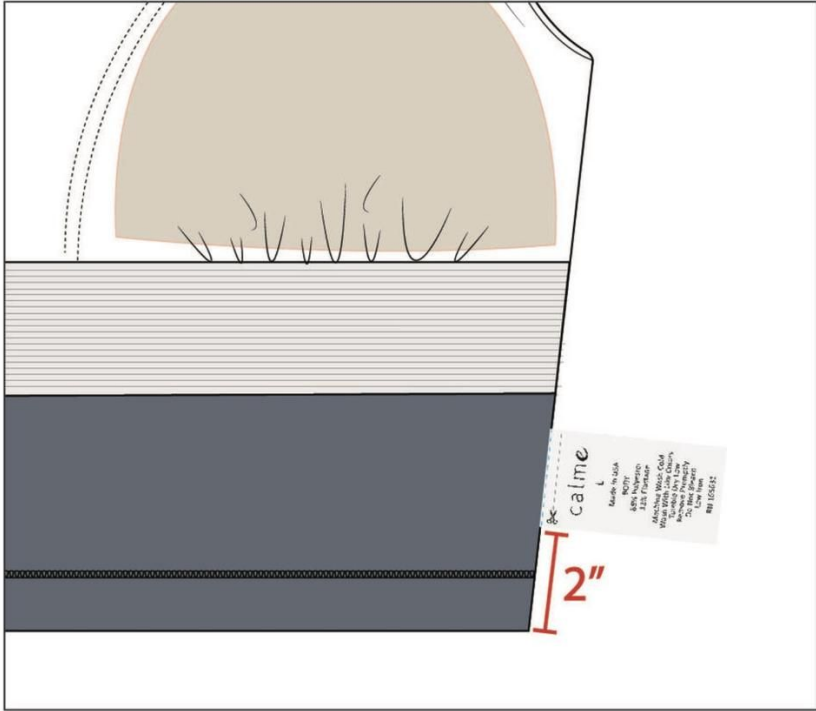


ENDURE SPORTS BRA

**Calme TPU Care Label**

- DISCLAIMER -

LABELING IS FOR  
 REFERENCE ONLY,  
 PLEASE PUT APPROPRAITE  
 COUNTRY OF ORIGIN  
 AND CARE & CONTENT  
 INFORMATION



Place on inside at wearer's left side seam, 2" from bottom

Screen Shot 2021-12-31 at 2.13.28 PM



Sample Size: S



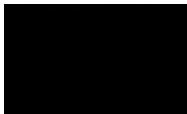

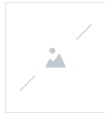







POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	S
FRONT BODY LENGTH	oouWkW	HIGH POINT BODICE TO HEM	true	Full	1/4 in	7 in
BACK BODY LENGTH	389JOo	CB TOP EDGE TO HEM	true	Full	1/4 in	3 in
NECK WIDTH	EOcWpq	EDGE TO EDGE	true	Full	1/8 in	9 in
FRONT NECK DROP	e5zIqI	HIGH POINT BODICE TO NECK EDGE	true	Full	1/8 in	1 1/2 in
CHEST WIDTH	Is5S13	1" BELOW AH	true	Full	1/4 in	13 3/4 in
BOTTOM OPENING WIDTH	jBglyR	ALONG BOTTOM EDGE	true	Half	1/4 in	13 5/8 in
BOTTOM BAND HEIGHT	EJ1fRN	SEAM TO EDGE	true	Full	1/8 in	3/4 in
STRAP WIDTH	BpLJCF	EDGE TO EDGE	true	Full	1/8 in	1/2 in
STRAP LENGTH	36GF6I	FRONT HPB TO BOTTOM BARTACK	true	Full	0 in	13 1/4 in
FRONT ARMHOLE LENGTH	ByKyPE	SIDE SEAM TO FRONT HPB	true	Full	1/4 in	4 1/2 in
KEYHOLE WIDTH	5BciPZ	AT WIDEST POINT	true	Full	1/8 in	3 3/4 in
KEYHOLE HEIGHT	7SyRfK	STRAP BAR TACK TO CB TOP EDGE	true	Full	1/8 in	3 in
FRONT NECK LENGTH	GmqaiQ	INCLUDING BINDING	true	Full	1/8 in	10 3/4 in
PLACEMENT BETWEEN TOP BARTACK AND HIGH POINT BODICE	Bhqvea		true	Full	1/8 in	9 in
PLACEMENT BETWEEN BARTACK	HuThug		true	Full	1/8 in	2 in
PLACEMENT BETWEEN BOTTOM BARTACK AND HIGH POINT KEYHOLE	w8XpKf		true	Full	1/8 in	3 in

Sample Size: S

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STRAP WIDTH	BpLJCF	EDGE TO EDGE	true	Full	1/8 in	1/2 in
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Sample Size: S

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BACK BODY LENGTH	389JOo	CB TOP EDGE TO HEM	true	Full	1/4 in
NECK WIDTH	EOcWpq	EDGE TO EDGE	true	Full	1/8 in
FRONT NECK DROP	e5zIqI	HIGH POINT BODICE TO NECK EDGE	true	Full	1/8 in
CHEST WIDTH	Is5S13	1" BELOW AH	true	Full	1/4 in
BOTTOM OPENING WIDTH	jBglyR	ALONG BOTTOM EDGE	true	Half	1/4 in
BOTTOM BAND HEIGHT	EJ1fRN	SEAM TO EDGE	true	Full	1/8 in
STRAP WIDTH	BpLJCF	EDGE TO EDGE	true	Full	1/8 in
STRAP LENGTH	36GF6I	FRONT HPB TO BOTTOM BARTACK	true	Full	0 in
FRONT ARMHOLE LENGTH	ByKYPE	SIDE SEAM TO FRONT HPB	true	Full	1/4 in
KEYHOLE WIDTH	5BciPZ	AT WIDEST POINT	true	Full	1/8 in
KEYHOLE HEIGHT	7SyRfK	STRAP BAR TACK TO CB TOP EDGE	true	Full	1/8 in
FRONT NECK LENGTH	GmqaiQ	INCLUDING BINDING	true	Full	1/8 in
PLACEMENT BETWEEN TOP BARTACK AND HIGH POINT BODICE	Bhqvea		true	Full	1/8 in
PLACEMENT BETWEEN BARTACK	HuThug		true	Full	1/8 in
PLACEMENT BETWEEN BOTTOM BARTACK AND HIGH POINT KEYHOLE	w8XpKf		true	Full	1/8 in

THUMBNAIL	COMPONENT	QTY	PLACEMENT	NOTES	MULTI CODE: MTI	
FABRICATION						
1			IRISH CREAM PEBBLE CAMO ON COMPRESSION ACTIVE FABRIC (AAG) CODE: DPS022J Content: 71% Polyester 29% Spandex Supplier: ACTIVE APPAREL GROUP Construction: INTERLOCK	SELF	CUT AND PRINT ON CROSS GRAIN, RANDOM PRINT	-  MULTI Custom Code: MTI
2			SOLID ACTIVE COMPRESSION FABRIC (AAG) CODE: DPS022J Content: 71% Polyester 29% Spandex Supplier: ACTIVE APPAREL GROUP Construction: INTERLOCK	CONTRAST 1: BOTTOM BAND		-  Bordeaux Custom Code: 17-1710 TCX
3			KNIT SPORTS BRA LINER (AAG) CODE: JNS079 Supplier: ACTIVE APPAREL GROUP Content: 91% NYLON 9% ELASTANE	LINING, WILL BE USED ON FRONT AND BACK OF	DTM GROUND	-  IRISH CREAM Custom Code: 14-1208 TCX
4			4-WAY POWER MESH (AAG) CODE: MNS063 Content: 85 % NYLON 15% SPANDEX Supplier: ACTIVE APPAREL GROUP Construction: WARP MESH	PLACE IN SHELF BRA	DTM GROUND	-  IRISH CREAM Custom Code: 14-1208 TCX
TRIM						
5		1	CALME SCREEN PRINT LOGO REFLECTIVE CODE: MO2W5	PLACE ON CB	FOLLOW LABEL GUIDE FOR EXACT PLACEMENT, LOGO SIZE: 3/4"	-  Pewter Custom Code: 18-5203 TCX SIZE: 3/4"
6		2	SPORTS BRA CUPS (AAG) CODE: TD1530	REMOVABLE CUPS, FOLLOW CALL OUT GUIDE FOR PLACEMENT		-  BLACK Custom Code: BLK

THUMBNAIL	COMPONENT	QTY	PLACEMENT	NOTES	MULTI CODE: MTI
7	 <b>STRETCH ELASTIC FOR SPORTS BRA (AAG)</b> CODE: EPR238 Supplier: ACTIVE APPAREL GROUP		INSIDE BOTTOM EDGE	3/4" width / FOLLOW TECH SHEET FOR PLACEMENT	-  3/4" BLACK ELASTIC
8	 <b>3/8" SOFT ELASTIC</b> CODE: 3UxyY	2	INSIDE EACH SHOULDER STRAP		-  BLACK Custom Code: BLK
THREAD					
9	 <b>Sewing Threads (DTM POLY THREAD)</b> CODE: C00049		DTM SELF		-
LABELS AND HANGTAGS					
10	 <b>CALME SCREEN PRINT LABEL- LOGO /SIZE /COUNTRY OF ORIGIN</b> CODE: nMdei	1	ON INSIDE OF CB, CENTERED, 1" FROM TOP EDGE/NECK	Please follow the image attached. artwork ai file sent via email	-
11	 <b>TPU CARE LABEL FOR CALME (AAG)</b> CODE: TD1704 Supplier: ACTIVE APPAREL GROUP	1	WEARER'S LEFT- 2" above the hem	FOLLOW ATTACHED LABEL PLACEMENT	-
12	 <b>NEW CALME HANGTAG</b> CODE: TOP CARD- CALME-T01P, BOTTOM CARD- CALME-T02	1	left SS UNDER THE ARMHOLE	ATTACHED LABEL PLACEMENT	- NEW CALME HANGTAG- TOP CARD- CALME-T01P, BOTTOM CARD- CALME-T02 n/a
Components 12					